

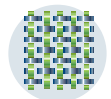
RECOMMENDED FABRICS
100% Cotton and
Some 50/50



INK APPLICATION
Mix with flake prior to use. Stir
well! Add up to 25% - 30% of
flake to base



ADDITIVES
Not recommended



SCREEN MESH
Mesh is dependent on flake size



EMULSION
Any direct or indirect solvent
resistant emulsion or capillary
film in the 35 to 70 micron range



SQUEEGEE
60-75 Durometer
Sharp edge



CURE TEMPERATURES
320°F (163°C) for 60-90 seconds.
Metallics reflect heat, so adjust
dwell time accordingly



CLEAN-UP
Any environment friendly
plastisol type screen wash



PRODUCT PACKAGING
Quart, 1 gallon, 5 gallon
containers



STORAGE OF INK CONTAINERS
65° to 90°F (18°C to 32°C). Avoid
storage in direct sunlight. Keep
containers well sealed



SDS
Refer to SDS prior to use

FEATURES

AXEON™ Glitter Base 1859 works as a carrier for metallic and colored glitter flake designs.

Glitter Base 1859 allows for infinite creativity with designs and can be mixed with multiple colors glitter flake sizes.

Glitter Base 1859 adheres strongly with metallic or colored glitter flake for excellent durability.

SPOT FLASHING

This product will spot dry, with a very low after flash tack. Dwell time is dependent on the spot dryer used. In some cases, you may have to lower the heat of the spot cure unit because too much heat may actually make the ink tacky. When you spot dry, you are only partially fusing or gelling the surface of the ink. The ink should be just dry to the touch, with no lift off, but not totally fused. Totally fusing the underprint may cause inter-coat adhesion problems with the inks printed on top. Final fusing or curing will occur in the dryer. Failure to fuse ink properly may cause cracking, poor adhesion and poor wash fastness.

IMPORTANT INFORMATION

It is extremely important to preprint and test printed fabrics for wash and wear durability before beginning production.

A forced air dryer is highly recommended for proper curing/fusion of this product. Complete fusion of this product may be very difficult to achieve in an infrared dryer since metallic glitter flakes reflect infrared heat.

For best durability of the glitter print after it is applied, it is recommended that the garment be hand washed or machine washed (delicate cycle) inside out and line or air dried. Do not use bleach. Do not iron over printed areas.

Test dryer temperatures and wash test printed product before and during a production run.

This ink and those in the **AXEON™** product line are not formulated with PVC resins and phthalate plasticizers, nor are they intentionally added.

Care should be taken to not cross-contaminate the **AXEON™ products with PVC or phthalate containing products.**

Do not use standard plastisol curable reducers with this or any of the **AXEON™ products.**

LEGAL DISCLAIMER

Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application.

REV. 240001